Inorganic Electrochromic Materials

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Literature Seminar

February 19, 1998

Electrochromic materials have garnered much attention for their optical properties.^{1,2,3,4} By definition, these materials change color upon electrochemical activation. This fact makes these materials of interest for use in such industrial applications as "smart windows" and "antidazzling" rearview mirrors. This group of materials includes transition metal oxides, hexacyanometallates, viologens, conducting polymers, metal phthalocyanines, and metallopolymers.^{1,2}

The most widely studied of this group of materials are the transition metal oxides. Transition metal oxides fall into two categories, cathodic or anodic, depending on the mechanism for coloration.^{1,4,5} Cathodic species color upon the intercalation of cations (Li⁺, H⁺, Na⁺, K⁺, etc.); where as, anodic species color upon deintercalation. A variety of chemical and physical methods can be employed to deposit these films, including evaporation, chemical vapor deposition, sputtering, sol-gel, and electrodeposition.^{1,4,6,7,8,9} The deposited films form layered or framework structures of MO₆ octahedra that include edge and corner sharing oxygens (Figure 1).⁵



Figure 1

Within these films, a columnar microstructure is created. This allows for intercalation of ions, which balance the charge created by the insertion of electrons.¹ Tungsten oxide, the most studied material, is cathodic. The following reaction describes the electrochromic reaction:

 $WO_3 + xM^+ + xe^- \longrightarrow M_xWO_3^{1,3,4,5}$

Initially, tungsten oxide (WO₃) is "bleached," or transparent, but upon electrochemical activation, the film (M_xWO_3) becomes "colored." These states show interesting transmittance properties, with the "bleached" state having ~ 40-80% transmittance and the "colored" state ~ 10-30%.^{1,4,5,6(b)} This property, coupled with good cycling stability, has created interest in using these materials for variable transmittance and reflectance mirrors and windows.

Another group of materials gaining attention for their possible use in electrochromic displays, are the metal phthalocyanines. Monophthalocyanines complexes, typically nickel and copper, have been studied;¹⁰ however, lanthanide diphthalocyanines (Figure 2) have

attracted more interest due to better color contrast and color stability.^{11,12,13} There are several techniques for depositing these films, including electrodeposition and Langmuir-Blodgett (LB) technique. The Langmuir-Blodgett (LB) technique appears to provide the best qualities.¹⁴ LB films of phthalocyanines are well ordered, having long chains of phthalocyanine rings forming "columns."¹⁵





Figure 2B^{12(b)}

Figure 2A^{12(a)}

These compounds show distinct color changes. In a neutral state, these films are green, but can be changed to blue (reduction) and orange/red (oxidation) by applying an electrochemical potential. These films also provide good cycling stability, excellent contrast, and good stability.^{12(d),13} The combination of all these qualities make these LB films interesting for their use in display devices.

Though electrochromic materials are currently being used in some industrial applications, such as Gentex Corporations "Anti-dazzling mirrors,"² there is still room for growth. Most applications, such as "Smart Windows" and displays, are not yet economically viable. Further work is focusing on improving the stability of the electrochromic materials. Another push in the development of electrochromic devices (Figure 3)¹ is based on finding less



Figure 3

hazardous and more efficient electrolytes, as well as fine-tuning the interactions between the electrochromic film and the ion storage film.⁴

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