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Oxidations using O_2 account for 7 of the 12 largest heterogeneous catalytic processes used in industry today [1]. Four of these 7 processes are hydrocarbon oxidations and use oxidized transition metal catalysts. The epoxidation of ethylene over Ag supported Al₂O₃ is the largest of these hydrocarbon oxidations (5.37 billion pounds in 1988 - the 28th largest commodity chemical produced in the U.S.) and proceeds with >80% selectivity with carbon dioxide and water as the only byproducts [2,12a].

Little is known about the molecular mechanism the Ag/Al₂O₃ catalyzed O₂ epoxidation of ethylene. The goal of this work has been to study the reaction of molecular polyoxoanion-supported Ir cyclooctadiene complexes with oxygen in an effort to isolate and characterize intermediates and gain an understanding of the mechanism by which O₂ oxidations occur. Development of these schemes may aid in identification of factors influencing reactivity and ultimately allow control via synthetic design.

The cyclooctadiene complex $[(C_8H_{12})Ir-(P_3O_9)][(n-C_4H_9)_4N]_2$, **a**, is known to react in solution with O₂ to form $[(C_8H_{11}OH)Ir(P_3O_9)][(n-C_4H_9)_4N]_2$, **f**, according to the following reaction:

 $[(C_8H_{12})Ir(P_3O_9)][(n-C_4H_9)_4N]_2 + O_2 \rightarrow [(C_8H_{11}OH)Ir(P_3O_9)][(n-C_4H_9)_4N]_2$

Both a and f have been characterized by single crystal x-ray diffraction [4] and the structure of the anions are shown in the top and bottom of Figure 1, respectively. Examination of the structural relationships between these two complexes does not lead to a clear understanding of how this interesting process occurs.

The purpose of this research is to examine the mechanism by which a proceeds to f. This reaction was first explored by O₂ uptake experiments to determine that each atom of O₂ was incorporated into a molecule of a. Sealed tube ³¹P NMR experiments were then performed to follow the transformation of a to f and establish the presence of intermediates and the relationship between these species.



One of these intermediates, the oxametallacyclobutane complex $[(C_8H_{12}O)Ir(P_3O_9)]$ - $[(n-C_4H_9)_4N]_2$, e, was isolated and structurally characterized and is shown in the middle of Figure 1 [5]. The $(P_3O_9)^{3-}$ fragment of e is the adamantane structure with Ir replacing one of the $[P=O]^{3+}$ vertices. Pseudo-octahedral coordination geometry at the Ir(III) center is defined by three terminal $(P_3O_9)^{3-}$ oxygen atoms $(O_1, O_2, and O_3)$, an olefinic C=C bond (C_1-C_2) , and the carbon (C_6) and oxygen (O_4) atoms of an oxametallacyclobutane ring. The structures a and e are related by insertion of an O atom into a C-Ir bond of a. The structure of f is related to that of e by proton transfer from the allylic carbon (C_3) of e to the oxygen atom of the oxametallacyclobutane ring and bond formation between Ir and the allylic carbon (C_3) .

Two other species, d and g, have been observed by ¹³C and ³¹P NMR spectroscopy and their proposed structures are shown in the Scheme. On the basis of these observations, a mechanism has been proposed detailing the incorporation of the O atom from oxygen into a and its subsequent reactivity.

In the Scheme, this proposed mechanism is shown. Oxygen initially binds to the 18-electron Ir center in a to form the η^1 -O₂ complex **b**. A complex utilizing $\eta^2 - O_2$ coordination of the type observed in species such as $[Ir(PPh_3)_2(\dot{CO})Cl(O_2)]$ [6] is disfavored since such a complex containing n⁴- C_8H_{12} and κ^2O -P₃O₉ ligands would have a 20electron valence configuration. This type of η^1 -O₂ coordination has been proposed for O₂ adducts of the 18-electron d⁸ Ir(I) complexes $[(C_8H_{12})Ir(phen)Y]$ (Y = I, SCN; phen = phenanthroline) [7]. The η^1 -O₂ intermediate b reacts with a second Ir center to form the μ - η^2 - O_2 , $\kappa^3 O$ -P₃O₉ complex, c. Complex c then undergoes internal redox [8] to form an isomeric Ir(III) oxo complex, d, whose coordinated oxygen atoms are inserted into Ir-C bonds to complete the transformation into e.



Analogous oxygen atom transfer from the Ir(III) oxo complex, $[(C_5Me_5)Ir(O)]_2$, to PPh₃ has been observed [9]. A plausible 18-electron structure for **d** containing η^4 -C₈H₁₂ and κ^2O -P₃O₉³⁻ ligands is shown in the Scheme. This structure is supported by nmr data for the first reaction intermediate observed at -20°C in CH₃CN. The X part of the observed ABX ³¹P multiplet is assigned to the phosphorus atom in the uncoordinated phosphate group of the κ^2O -P₃O₉³⁻ ligand since its chemical shift (-21.5 ppm) is similar to that for free P₃O₉³⁻ in CH₃CN (-22.0 ppm) [10]. Eight distinct ¹³C nmr resonances are observed for the η^4 -C₈H₁₂ ligand.

It is interesting to note that oxametallacyclobutane complexes are frequently invoked as reaction intermediates for olefin epoxidation [11]. Thermal activation of the oxametallacyclobutane complex e may yield f, however, and not an epoxide such as g. In this context it should be noted that the heterogeneous catalyst Ag/Al₂O₃ does not effectively catalyze selective epoxidation of olefins containing acidic allylic hydrogens [12].

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