## Scott P. Lockledge

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Oxidations using  $O_2$  account for 7 of the 12 largest heterogeneous catalytic processes used in industry today [1]. Four of these 7 processes are hydrocarbon oxidations and use oxidized transition metal catalysts. The epoxidation of ethylene over Ag supported Al<sub>2</sub>O<sub>3</sub> is the largest of these hydrocarbon oxidations (5.37 billion pounds in 1988 - the 28th largest commodity chemical produced in the U.S.) and proceeds with >80% selectivity with carbon dioxide and water as the only byproducts [2,12a].

Little is known about the molecular mechanism the Ag/Al<sub>2</sub>O<sub>3</sub> catalyzed O<sub>2</sub> epoxidation of ethylene. The goal of this work has been to study the reaction of molecular polyoxoanion-supported Ir cyclooctadiene complexes with oxygen in an effort to isolate and characterize intermediates and gain an understanding of the mechanism by which O<sub>2</sub> oxidations occur. Development of these schemes may aid in identification of factors influencing reactivity and ultimately allow control via synthetic design.

The cyclooctadiene complex  $[(C_8H_{12})Ir-(P_3O_9)][(n-C_4H_9)_4N]_2$ , a, is known to react in solution with O<sub>2</sub> to form  $[(C_8H_{11}OH)Ir(P_3O_9)][(n-C_4H_9)_4N]_2$ , f, according to the following reaction:

 $[(C_8H_{12})Ir(P_3O_9)][(n-C_4H_9)_4N]_2 + O_2 \rightarrow [(C_8H_{11}OH)Ir(P_3O_9)][(n-C_4H_9)_4N]_2$ 

Both a and f have been characterized by single crystal x-ray diffraction [4] and the structure of the anions are shown in the top and bottom of Figure 1, respectively. Examination of the structural relationships between these two complexes does not lead to a clear understanding of how this interesting process occurs.

The purpose of this research is to examine the mechanism by which a proceeds to f. This reaction was first explored by O<sub>2</sub> uptake experiments to determine that each atom of O<sub>2</sub> was incorporated into a molecule of a. Sealed tube <sup>31</sup>P NMR experiments were then performed to follow the transformation of a to f and establish the presence of intermediates and the relationship between these species.



One of these intermediates, the oxametallacyclobutane complex  $[(C_8H_{12}O)Ir(P_3O_9)]$ - $[(n-C_4H_9)_4N]_2$ , e, was isolated and structurally characterized and is shown in the middle of Figure 1 [5]. The  $(P_3O_9)^{3-}$  fragment of e is the adamantane structure with Ir replacing one of the  $[P=O]^{3+}$  vertices. Pseudo-octahedral coordination geometry at the Ir(III) center is defined by three terminal  $(P_3O_9)^{3-}$  oxygen atoms  $(O_1, O_2, and O_3)$ , an olefinic C=C bond  $(C_1-C_2)$ , and the carbon  $(C_6)$  and oxygen  $(O_4)$  atoms of an oxametallacyclobutane ring. The structures a and e are related by insertion of an O atom into a C-Ir bond of a. The structure of f is related to that of e by proton transfer from the allylic carbon  $(C_3)$  of e to the oxygen atom of the oxametallacyclobutane ring and bond formation between Ir and the allylic carbon  $(C_3)$ .

Two other species, d and g, have been observed by <sup>13</sup>C and <sup>31</sup>P NMR spectroscopy and their proposed structures are shown in the Scheme. On the basis of these observations, a mechanism has been proposed detailing the incorporation of the O atom from oxygen into a and its subsequent reactivity.

In the Scheme, this proposed mechanism is shown. Oxygen initially binds to the 18-electron Ir center in a to form the  $\eta^1$ -O<sub>2</sub> complex **b**. A complex utilizing  $\eta^2 - O_2$ coordination of the type observed in species such as  $[Ir(PPh_3)_2(\dot{CO})Cl(O_2)]$  [6] is disfavored since such a complex containing n<sup>4</sup>- $C_8H_{12}$  and  $\kappa^2O$ -P<sub>3</sub>O<sub>9</sub> ligands would have a 20electron valence configuration. This type of  $\eta^1$ -O<sub>2</sub> coordination has been proposed for O<sub>2</sub> adducts of the 18-electron d<sup>8</sup> Ir(I) complexes  $[(C_8H_{12})Ir(phen)Y]$  (Y = I<sup>-</sup>, SCN<sup>-</sup>; phen = phenanthroline) [7]. The  $\eta^1$ -O<sub>2</sub> intermediate b reacts with a second Ir center to form the  $\mu$ - $\eta^2$ - $O_2$ ,  $\kappa^3 O$ -P<sub>3</sub>O<sub>9</sub> complex, c. Complex c then undergoes internal redox [8] to form an isomeric Ir(III) oxo complex, d, whose coordinated oxygen atoms are inserted into Ir-C bonds to complete the transformation into e.



Analogous oxygen atom transfer from the Ir(III) oxo complex,  $[(C_5Me_5)Ir(O)]_2$ , to PPh<sub>3</sub> has been observed [9]. A plausible 18-electron structure for **d** containing  $\eta^4$ -C<sub>8</sub>H<sub>12</sub> and  $\kappa^2O$ -P<sub>3</sub>O<sub>9</sub><sup>3-</sup> ligands is shown in the Scheme. This structure is supported by nmr data for the first reaction intermediate observed at -20°C in CH<sub>3</sub>CN. The X part of the observed ABX <sup>31</sup>P multiplet is assigned to the phosphorus atom in the uncoordinated phosphate group of the  $\kappa^2O$ -P<sub>3</sub>O<sub>9</sub><sup>3-</sup> ligand since its chemical shift (-21.5 ppm) is similar to that for free P<sub>3</sub>O<sub>9</sub><sup>3-</sup> in CH<sub>3</sub>CN (-22.0 ppm) [10]. Eight distinct <sup>13</sup>C nmr resonances are observed for the  $\eta^4$ -C<sub>8</sub>H<sub>12</sub> ligand.

It is interesting to note that oxametallacyclobutane complexes are frequently invoked as reaction intermediates for olefin epoxidation [11]. Thermal activation of the oxametallacyclobutane complex e may yield f, however, and not an epoxide such as g. In this context it should be noted that the heterogeneous catalyst Ag/Al<sub>2</sub>O<sub>3</sub> does not effectively catalyze selective epoxidation of olefins containing acidic allylic hydrogens [12].

## References

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