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In the past few years the use of transition metal carbonyl compounds as precursors to oxide- and polymer-supported catalysts has expanded tremendously [1]. The use of mixed-metal compounds for the preparation of bimetallic catalysts is of particular interest, since such compounds may allow the formation of catalytically active sites of well-defined composition. Several reviews on mixed-metal compounds have appeared recently [2].

One of the most important commercial bimetallic catalysts is alumina-supported platinum-rhenium, which is used in the catalytic reforming of petroleum naphthas [3]. To date, however, only a few molecular bimetallic compounds of platinum and rhenium have been reported [4], and all of them contain phosphine ligands. This is an undesirable feature for a catalyst precursor, in that supported metal particles generated from such compounds may be poisoned by phosphorous. The preparation of platinum-rhenium bimetallic compounds that contain easily removable ligands is therefore a desirable goal.

Recently, the reaction of metal hydrides with metal alkyl compounds has been used to prepare mixed-metal species via "binuclear reductive elimination" [5]. This approach has been used to prepare the heterobimetallic compounds $Re_2Pt(CO)_{12}$ and $Mn_2Pt(CO)_{12}$ by the reaction of $HM(CO)_5$ (M = Re, Mn) [6] with $Me_2Pt(COD)$ (COD = 1,5-cyclooctadiene) [7]. A single-crystal X-ray diffraction analysis of Re2Pt(CO)12 shows that the molecule ideally possesses D_{2h} symmetry with octahedral coordination about each rhenium atom and square planar (trans) geometry about the platinum atom (see Figure).

The Re₂Pt(CO)₁₂ cluster has been supported on activated alumina and decomposed by temperature programmed heating in flowing H₂. Although some fragmentation of the cluster occurs during impregnation, the decomposition profile shows that methane formation occurs at a significantly lower temperature than for a rhenium-only catalyst prepared from Re₂(CO)₁₀.

The reduced catalysts derived from Re₂Pt(CO)₁₂ have been characterized by selective chemisorption measurements, temperature programmed decomposition of adsorbed CO, as well as by the following catalytic reactions: CO methanation, propylene metathesis, and ethane or n-butane hydrogenolysis. Catalysts prepared from conventional precursors $[(NH_3)_2Pt(NO_2)_2 + NH_4ReO_4]$ show significant differences in catalytic behavior. For example, the clusterderived catalysts exhibit higher activities (2-3x at 225°C) and higher apparent activation energies (~6 kcal/mole) for the hydrogenolysis reactions. This is of particular interest in view of the fact that Pt-Re/Al2O3 catalysts prepared under conditions

expected to enhance bimetallic particle formation exhibited pronounced hydrogenolysis activity [8]. Enhanced activity has also been observed for Pt-Re/SiO2 and bulk Pt-Re alloys [9]. Treatment of the reduced cluster-derived catalyst in air at elevated temperature followed by a second H_2 reduction, changes the catalyst in such a way that its catalytic properties are nearly identical to those of a conventionallyprepared catalyst. Taken altogether, these observations are consistent with the presence of bimetallic particles in the clusterderived catalysts, while under oxidizing conditions, segregation of the individual metals presumably occurs.





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